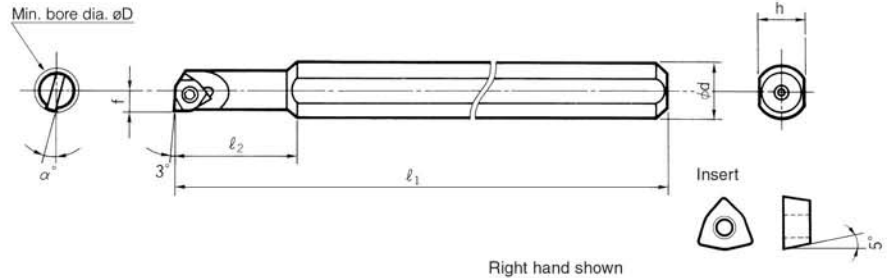
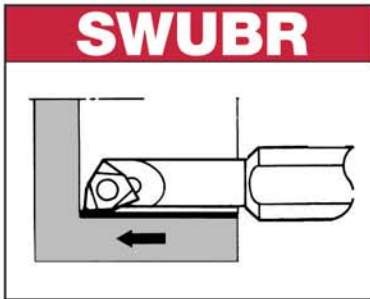


	Cat. No.		Stock		Standard Insert Style	Min. bore dia.	Dimensions (inch)					Part Names	
	R.H.	L.H.	R	L			øD	ød	f	l ₁	α°	Clamp screw	Wrench
Steel	S-STUPR 062	S-STUPL 062	●	●	TP□□1102□□	0.500	0.375	0.250	5.000	7	CSTB2.5	T8F	
	S-STUPR 082	S-STUPL 082	●	●	TP□□21.5□	0.620	0.500	0.312	6.000	6			
	S-STUPR 102	S-STUPL 102	●	●		0.810	0.625	0.406	8.000	4			
	S-STUPR 123	S-STUPL 123	●	●	TP□□16T3□□	1.000	0.750	0.500	8.000	0	CSTB-4	T15F	
	S-STUPR 163	S-STUPL 163	●	●	TP□□32.5□□	1.250	1.000	0.625	8.000	0			

Note: When using right or left hand insert, right hand holders use left hand insert and left hand holders use right hand insert.

Toolholder style	U	93°	Main application	Boring and internal facing
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Shank material	Cat. No.		Stock		Standard Insert Style	Min. bore dia.	Dimensions (inch)						Part Names	
	R.H.		R	L			øD	ød	f	l ₁	l ₂	h	α°	Clamp screw
Steel	S08H-SWUBR036		●		WB□□0301□□	0.236	0.315	0.122	3.940	0.709	0.276	12	CSTB-2	T-6F
	S08H-SWUBR037		●			0.276	0.315	0.142	3.940	0.787	0.276	12		
Carbide	C08K-SWUBR036		●		WB□□0301□□	0.236	0.315	0.122	4.920	1.181	0.276	12	CSTB-2	T-6F
	C08K-SWUBR037		●			0.276	0.315	0.142	4.920	1.575	0.276	12		

Note: When using right or left hand insert, right hand holders use left hand insert and left hand holders use right hand insert.