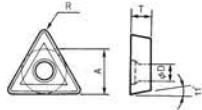


# Insert Selection

## TP



TPMT 2 1.5 2

I.C. size (A) Thickness (T) Radius (R) Chipbreaker

Insert Selection

Chipbreaker Type	Inch	Metric	Stocked Grades				Recommended Grades Cutting Speed (sfm)
			CBN	DIA			
			BX360	DX120	DX140	DX160	
 Finishing	TPGW730.5-QBN	TPGW090202-QBN	○	○	○	○	↑ Toughness Speed ↓ Toughness Speed D.O.C. = .002~.020 Feed = .002~.006
	TPGW731-QBN	TPGW090204-QBN	○	○	○	○	
	TPGW21.50.5-QBN	TPGW110202-QBN	○	○	○	○	
	TPGW21.51-QBN	TPGW110204-QBN	○	○	○	○	
	TPGW2.520.5-QBN	TPGW130302-QBN	○	○	○	○	
	TPGW2.521-QBN	TPGW130304-QBN	○	○	○	○	
	TPGW32.50.5-QBN	TPGW16T302-QBN	○	○	○	○	
	TPGW32.51-QBN	TPGW16T304-QBN	○	○	○	○	
	TPGW32.52-QBN	TPGW16T308-QBN	○	○	○	○	
 Finishing	TPGN221-QBN	TPGN110304-QBN	●	○	○	○	↑ Toughness Speed ↓ Toughness Speed D.O.C. = .002~.020 Feed = .002~.006
	TPGN222-QBN	TPGN110308-QBN	●	○	○	○	
	TPGN321-QBN	TPGN160304-QBN	●	○	○	○	
	TPGN322-QBN	TPGN160308-QBN	●	○	○	○	
 Finishing	TPGA730.5-DIA	TPGA090202-DIA	○	○	○	○	↑ Toughness Speed ↓ Toughness Speed D.O.C. = .002~.040 Feed = .002~.006
	TPGA731-DIA	TPGA090204-DIA	○	○	○	○	
	TPGA21.50.5-DIA	TPGA110202-DIA	○	○	○	○	
	TPGA21.51-DIA	TPGA110204-DIA	●	○	○	○	
	TPGA220.5-DIA	TPGA110302-DIA	○	○	○	○	
	TPGA221-DIA	TPGA110304-DIA	○	○	○	○	
	TPGA222-DIA	TPGA110308-DIA	○	○	○	○	
	TPGA320.5-DIA	TPGA160302-DIA	○	○	○	○	
	TPGA321-DIA	TPGA160304-DIA	○	○	○	○	
	TPGA322-DIA	TPGA160308-DIA	○	○	○	○	



**Cutting Conditions**  
Page 22-25

**Grade Information**  
Page 4-17

**Insert Specifications**  
Page 26-29

●: Stocked Standard Chicago Warehouse  
○: Stocked Standard Japan Warehouse  
Shipment Within 1-2 Weeks  
**Technical Hotline 1-888-554-8391**