



# TURNTEC

Great Deals on High Performance  
Tool Holders & Boring Bars!!!

High Metal Removal Rate...  
Up to .315 D.O.C. & .040 I.P.R.

- Strong insert for large depth of cut and scaled surface machining
- Excellent chipping resistance
- Smooth chip evacuation
- Low cutting force
- Highly economical



Buy **20** Inserts, receive an additional **35%** off list price of the Tool Holder or Boring Bar.

Buy **50** Inserts get the Tool Holder **FREE**.

Buy **50** Inserts get **65%** off the Boring Bar.

Offer valid January 1st to April 30th

Promo Code: **TG011**

## Tool Holders

EDP#	Description	Shank Size
<b>Turning Tool Holder</b>		
6865661	TLANR12-16	.750
6865636	TLANL12-16	.750
6865657	TLANR16-16	1.00
6865658	TLANL16-16	1.00
6865637	TLANR20-16	1.25
6865632	TLANL20-16	1.25
6865642	TLANR24-16	1.50
6865633	TLANL24-16	1.50
<b>Facing Tool Holder</b>		
6865652	TLFNR16-16	1.00
6865649	TLFNL16-16	1.00
6865663	TLFNR20-16	1.25
6865655	TLFNL20-16	1.25
<b>Boring Bars</b>		
6865644	S32-TLANR16-D54	2.00
6865665	S32-TLANL16-D54	2.00

## Inserts

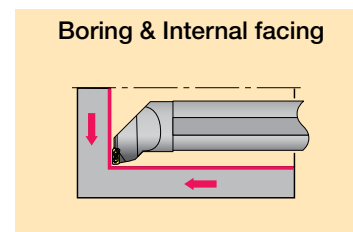
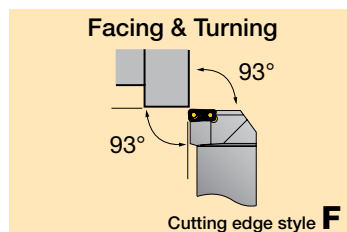
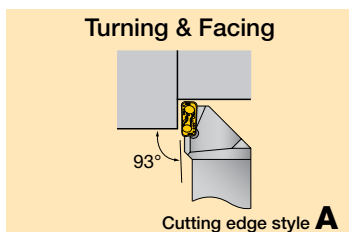
EDP #	Description	Radius
6861555	LNMX160608R-TDR T9115	0.032
6861568	LNMX160608R-TDR T9125	0.032
6861499	LNMX160608L-TDR T9115	0.032
6861500	LNMX160608L-TDR T9125	0.032
6861589	LNMX160612R-TDR T9115	0.047
6861521	LNMX160612R-TDR T9125	0.047
6861587	LNMX160612L-TDR T9115	0.047
6861588	LNMX160612L-TDR T9125	0.047
6861540	LNMX160616R-TDR T9115	0.062
6861559	LNMX160616R-TDR T9125	0.062
6861505	LNMX160616L-TDR T9115	0.062
6861506	LNMX160616L-TDR T9125	0.062

\*Note: Inserts listed above are valid for this promotion. No substitutions will be granted.

\*Turning Tool Holder: RH Holder uses right hand insert  
Facing Tool Holder: RH Holder uses left hand insert  
Boring Bars: RH Holder uses left hand insert

### LNMX16□□□-□□□

Work materials	Chipbreakers	Grade	Cutting speed $V_c$ (SFM)	Depth of cut: $a_p$ (in)			Feed: $f$ (in/rev)		
				R.032	R.047	R.063	R.032	R.047	R.063
Steels S45C, SCM415 etc	TDR	T9115	400 - 820	.020 - .197	.032 - .236	.039 - .315	.006 - .024	.010 - .032	.012 - .040
		T9125	260 - 500						
Stainless steels SUS304, SUS316 etc	TDR	T9115	330 - 590	.020 - .197	.032 - .236	.039 - .315	.039 - .024	.010 - .032	.012 - .040
		T9125	260 - 500						



scan here to see it in action



**Distributed By:**